










# Recommended torque – Formula “ORO”

(16 April 2007 version 2)

Type	Pic	K18	Material	K24	Material	Puro	Material	Bianco	Material
M6x18 Caliper / Adaptor screw		9,0 Nm	Steel	9,0 Nm	Steel	9,0 Nm	Titanium	9,0 Nm	Steel
M6x1 Caliper's Hose connection		12,0 Nm	Steel	12,0 Nm	Steel	12,0 Nm	Titanium	12,0 Nm	Steel
M6x1 Frame / Adaptor screw		9,0 Nm	Steel	9,0 Nm	Steel	9,0 Nm	Titanium	9,0 Nm	Steel
M6x1 M/C's Hose connection		8,0 Nm	Steel	8,0 Nm	Steel	8 Nm	Ergal	8,0 Nm	Steel
M6x1 Caliper screw		11,0 Nm	Steel	11,0 Nm	Steel	11,0 Nm	Titanium	11,0 Nm	Steel
M5x10 Disc bolt		6,0 Nm	Steel	6,0 Nm	Steel	6,0 Nm	Titanium	6,0 Nm	Steel
M4x0,7 M/C clamp		2,5 Nm	Steel	2,5 Nm	Steel	2,5 Nm	Ergal	2,5 Nm	Steel
M4x0,7 Pad pin		1,5 Nm	Steel	1,5 Nm	Steel	1,5 Nm	Ergal	1,5 Nm	Steel
M8x1 Re- attachable fitting		5,0 Nm	Steel / Ergal	5,0 Nm	Steel / Ergal	5,0 Nm	Steel / Ergal	5,0 Nm	Steel / Ergal

Note: Torque tolerance  $\pm 5\%$

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